

Nash Timbers Site Inspection Process

- The Nash Timbers innovative and exciting Timber Floor Site Inspection System electronically generates a detailed report for our client.
- Nash Timbers Site Checklist helps our client address all issues that will affect the outcome of obtaining the ideal conditions for their timber floor stability.
- Nash Timbers flooring installation systems and techniques helps our client address all issues that will affect the outcome of obtaining the ideal conditions for their timber floor stability.
- Nash Timbers are using a calculated formula to measure the moisture content of the timber floor which then allows us to install the floor with evidence based results which should result in a more stable floor.



NASH TIMBERS FLOOR AND SANDING AND FINISH GUIDE

d by the ATFA under coating

Coating can vary markedly between & within classes

- Coating performance varies markedly between classes of coatings e.g. waterbourne to solventbourne, polyurethane (PU), oil modified urethane (OMU), sealers, one & two packs. Also can vary markedly within a class of coatings; eg fast dry sealers, waterbourne 1 pack etc.
- ✓ Functional performance is generally related to after occupancy & includes factors such as wear resistance, slip resistance, ease of maintenance, edge bonding concerns, client health impact. etc
- floor performance relates to actual on the job performance factors as below
- ✓ This information is a guide to the do's & don'ts when selecting & using coatings.
- √ Understanding the inconsistency of a coating type can assist in ensuring the best income of a quality finish & having a satisfied customer

(Main considerations)

- Health impacts (people, pets)
- Aesthetic factors, (colour impact on different species & sheen levels)
- Functional properties, (slip & wear resistance, level of maintenance)
- Application user friendliness for installer with considerations of wet edge time, tannin & application marks resistance, surface quality, pot life, 1 or 2 pack mix time & wastage factors
- Cost
- Duration of recoating
- Re-occupancy, time in how long it will be until you can move back in.

PERFORMANCE OF A COATING.

- Temperature & humidity of room & floor surface
- Timber species ? Tannins
- Age & storage of the coating
- Pre mixing prior to use
- Phasing, settling or floatation of additives in Coating
- Sanding & application tools
- Coatings application technique

The information provided below is directed to the mainstream coatings classes of: solventborne polyurethans one (that is moisture cured or MC) and two pack, waterborne polyurethane (WBPU) one and two pack, and oil modified urethanes (OMU's). However with the growth in recent years of hard wax oils, some inclusion it made. It is also intended as a guide to provide an understanding that the properties can vary within a class of coating, based on typical properties of the class of coatings.

Of prime importance is the health yourself as the contractor and that of your client.

| Solventborne Polyurethanes | Oil Modified Urethanes (OMU) | Waterborne Polyurethanes (WBPU) | Hard Wax Oils (HWO) | |
|--|------------------------------------|---|---|--|
| Do explain to the client that these materials contain volatile organic compounds (VOC) and can gas off for many days and are not advised for premises where occupants or visitors may enter the premises for some weeks after coatings have been applied if there is a respiratory sensitive person likely to enter the premises. This would include asthmatics, emphysema, or other allments. It is also advisable to avoid solventhorne coatings containing VOCs where premises occupants are pregnant, where solvent traces in the mother's bloodstream can enter the foetus. A 'safe' period for re-occupancy has not been established as this would involve epidemiological studies. | | Don't assume that waterborne coatings will not cause respiratory issues as they may still contain VOCs. Waterbornes all contain solvents (Glycol ethers). Two packs can contain strong solvents in the part B isocyanate and these are respiratory sensitisers and can trigger adverse reactions in sensitive persons some days after coating. Do recommend one pack waterbornes as the least respiratory sensitive polyurethane coatings option. | Technically many are low VOC although some are high. However many contain SVOC (Slow Volatile Organic Solvent) which may volatilise over a longer period of time. Don't assume these are a healthy option as the HWO's do contain organic volatiles and can still adversely impact respiratory sensitive persons. Do recommend the zero, low VOC and low odour versions as the least sensitive for respiratory issue clientele. | |
| Do use a respirator in all coatings work as they are essential Don't forget the change frequency required for the cartridge. Don't rely on solvent odour as the odour threshold is well above the danger level. | | Do use a respirator for two pack waterbornes if the part B has a strong solvent odour. | Do realise that some manufacturers of the high VOC type do recommend the use of respirators | |
| Do ensure all pilot lights and sources of ignition are isolated prior to coating. | | | | |

Do understand your responsibility under legal Duty of Care and your potential liability under Professional Negligence Do offer the client the choice of all coatings technologies determining if respiratory or pregnancy issues exist with the client family or early visitors, so as to enable them to make an informed decision on the choice of coating. Don't forget that it is what is best for the client and not what may be best for the contractor that is more important.

Polyurethanes

Don't re-occupy the

premises until an

Oil Modified

Cold temperatures

greatly slow the cure on

Urethanes

days at 25°C is generally significant slowing of

3 Temperature and Humidity

4 Material factors All coatings are influenced by both temperature and humidity although some are more sensitive than others.

Consequences of high temperatures are faster drying and potential for mainly orange peel, lap marks, air bubbles in coat, shorter pot life for two packs and glossier satins.

Consequences of high humidity are the potential for gloss loss, faster cure of solventborne polyurethanes and slower drying of waterbornes.

and slower drying of waterbornes.

adequate state of cure of most OMU's.

Consequences of low temperature are the potential for slower drying and curing, delamination of green the coalings. Curing for 3

| watercome coats on sanding, crystalistation from poor coalescing or watercomes. Do pay attention to the coating manufacturer's 'window' of application temperature, in particular as stated or labels and data sheets. Manufacturers do realise that contractors will on occasions need to work outside of the recommended range and can generally provide advice or have additives that can enable one to do so. | | | | adequate to reinstall furnishings. Double this fitme for 15°C. | cure in cold weather. A 3 day cure at 25°C can extend to 10 days at 15°C. | where the drying will be at less than Dew Point (or if raining) as the drying can be almost zero. In extended periods of cold damp weather it can take | cure in cold weather. A 3 day cure at 25°C can extend to 10 days at 15°C. |
|--|------------------------------|------------------------------------|--|--|--|--|--|
| Solventborne Polyurethanes | Oil Modified Urethanes | Waterborne Polyurethanes | Hard Wax Oils | | | up to 10 days for a waterborne floor to cure adequately for re- | |
| Do use wet edge extenders in warmer temperatures, generally above 25 deg C. Do take extra care in planning the coating pattern to avoid orange peel at a loss of wet edge from coating over a part dry coating edge. | | Do make sure that the coa | alinos are within their 'use b | occupancy without damage to the coating (e.g. indenting). by date' when used. Most coatings of | will thicken up as they age | | |
| Don't leave coatings co | ntainers in a hot van longer | than necessary. | | | | ntrapped air bubbles. Defoamers water but check with manufacturers a | |
| Don't cut-in edges too f | ar ahead in hot weather so | as to avoid picture framing and or | ange peel when over coated. | | | arlier coats but not the last coat. | a series se outer series e |
| Do realise that if coating in wet or otherwise very humid weather that the gloss level could be reduced. | | | Do always shake the coatings containers prior to use. All coatings contain additives that can float or settle based | | | | |
| Don't apply thick as puddling of the coat or heavy stop start marks may occur as the slower drying in cold weather means more open time of the coating on the timber, which allows for more of the extractables in the timber such as tannin, wares and substantial time to cure financial. In the extractable that the sub-coating the order financial could be described to the financial could be described to the financial could be all susables. | | | — on their specific gravity (SG). These can include surface active materials that if not shaken back into the coating will buik and can cause cratering, pitting, rejection, orange peel or gloss variation. This is especially the case with all satins where the matting agent can float or settle, so causing higher or lower gloss from the one container if not homogenised by shaking or stirring prior to use. | | | | |

tannin staining, roller and other application marks. Don't store coatings in hot places as they will deteriorate, even though they may be within their 'use by date'. This Don't forget to add thinners in cold weather as coatings will thicken up (viscosity increases). To coating can give poor flow and entrap air bubble accelerated ageing from storage will give the effect of premature reaching their use by date property loss. Maximum storage temperature should be in the order of 25°C or for short periods of a few days up to 30°C. Likewise don't expose coatings containers to very low temperatures. Minimum temperature of storage should be 15°C.

Don't apply coatings if drying will occur below Dew Point and weather is cold, as a dull surface can occur with gloss coatings.

Don't apply coatings if Don't apply coatings if the drying will be below Dew Point and the drying will be below Dew Point and weather is cold. as a dull surface can temperature 12 °C, as crystallisas can occur from poor rature is less than

Don't store at low temperatures (less than 15°C) as fine crystals of isocyanate can form causing fine rashing in the coat.

Don't store at low temperatures (less than 15°C) as coagulation of the coatings can occur.

Waterborne Polyurethanes

Waterbornes have the earliest

re-occupancy time of these

generally OK. Don't ever coat

categories. Curing for 2 days at 25°C is

> Don't store at low temperatures (less than 15°C) as gelling of the coatings can occur

Hard Wax Oils

Cold temperatures

Don't overlook the

significant slowing of

most HWO's

greatly slow the cure on

2 Wear Resistance 5 Application Solventborne Polyurethanes Oil Modified Waterborne Hard Wax Oil Wear resistance is perhaps the most important functional property that influences coatings type selection. Urethanes **Polyurethanes** Don't use new roller covers on last coats as they may shed pile and cause 'pimples' in the coat, so 'de-fluff' before use and use on earlier coats till shedding ceases. Modern microfibers shed very little. Two pack solventhome Polyurethane Don't use short pile roller Don't apply the coatings too . One pack (MC) Moisture Cure covers as thin applied heavy as through cure can films will tend to dry quick take many days longer to Polyurethane Order of increasing Order of decreasing wear and give an orange peel maintenance requirements Two pack Waterborne Polyurethane resistance effect. Pile of 8-10 mm appears to be optimum. (2K WBPU) Don't cut-in the room too far ahead as picture framing is · One pack waterborne Polyurethane more likely. Only cut-in what will be overcoated in the next (1K WBPU) Oil modified urethane (OMU). 6 Application marks Hard wax oils (HWO) Application marks include roller marks, stop / start marks and picture framing. Note: Some Hard Wax Oils can be Two pack solventborne Polyurethane One pack (MC) Moisture Cure Polyurethane Order of decreasing resistance to application marks replenished as required Oil modified urethane (OMU) Important note: Don't rely on TABER or other lab wear resistance data as a definite indicator of on-floor Hard wax oils (HWO) One pack waterborne Polyurethane (1K WBPU) performance as it is often unreliable between classes of coatings . Two pack Waterborne Polyurethane (2K WBPU)

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Timber floor finishes can be grouped into four main categories. Penetrating oils and waxes, curing oils and alkyds, oil modified urethanes, and polyurethane's, the latter three categories being available in solvent borne and waterborne. Performance parameters such as durability or resistance to wear can vary significantly within a category as well as between categories. All categories can be recoated with refurbishment coats.

| | Penetrating oil / wax | Oil based finishes | OMU | Polyurethane | | | |
|---|--------------------------|-----------------------|----------|--------------|-----------|------------|-----------|
| | | | | Solventborne | | Waterborne | |
| Property | | | | 1 pack | 2 pack | 1 pack | 2 pack |
| Wear resistance | Low | Low-Med | Medium | Very High | Very High | Med-High | Med-VH |
| Ability of the floor to accept careful foot traffic 3 days after coating. (Ave. Temp. 20°C) | Low | Low | Medium | Medium | High | Medium | High |
| Timber colour 'richness' | Low-High | High | High | High | High | Low-Med | Low-Med |
| Resistance of the coating to yellowing with age | Low | Low | Low | Low-High | Low-High | Med-High | Med-High |
| Ability to cure in cold & dry weather | Low | Low | Medium | Medium | High | Medium | High |
| Ability to cure in cold and damp weather | Low | Low | Low | Medium | High | Low | Low |
| Edge bonding resistance | High | High | Med-High | Low-Med | Low | High | Med-High |
| Rejection resistance | High | Medium | Medium | Low-Med | Low-Med | Medium | Medium |
| VOC emission at application | Low-High | High | Med-High | High | High | Low | Low-Med |
| Inhalation hazard when coating is applied | Low | Medium | Medium | High | Very High | Low | Medium |
| Odour on application | Low-Med | Medium | Medium | High | Very High | Low | Low-Med |
| General product cost | Med-High | Low-Med | Medium | Medium | Medium | High | Very High |

| Common Site Issues | | | | |
|--|---|--|--|--|
| ISSUE | EVIDENCE | EVIDENCE | | |
| Abnormal grain raising | Too course paper used on final sanding Incorrect coverage rates used with primer Timber too dry or softwood species | Temp too low increasing drying time Primer was not dry before over coating | | |
| Unsatisfactory levelling | Finish applied too thinly, finish dried too quickly High temp & low humidity, dried too quickly Floor was too hot due to direct sunlight | The finish was too warm or too cold Windows were open on a warm day | | |
| Patchy appearance with dark & light colouration | A top coat instead of a primer was used for 1 ^{ct} application The primer was not totally dry, allowing the top coat to penetrate into the timber | Primer was applied too thinly or unevenly- gloss variations may be seen | | |
| Blisters & Bubbles | Finish dried too quickly-air bubbles did not have time to disperse Finish was applied too thinly-dried too quickly | Finish too warm or cold Floor too warm due to direct sunlight Finish too old or stored incorrectly | | |
| Adhesion Issues- Finish system applied to bare wood | An incompatible stain has been used A solvent based primer has been used Contamination | Floor was covered with an impermeable covering | | |
| Adhesion issues: Following coating/ recoating | Floor has been treated with wax or polish Insufficient abrasion carried out | Floor was not cleaned properly Incompatibility with pre-finished coating | | |
| Finish takes longer too dry than normal | Insufficient airflow Finish applied too thickly or unevenly | Low temp or high humidity | | |
| Swirls. cobwebs in final finish | Finish was abraded too soon | Floor abraded too coarsly | | |
| Tannin Bleed | Tannins are drawn to the surface when using waterborne floor finishes, usually after 2 nd coat | More commonly Blackbutt, Tallowwood Bona recommend using a Prime classic | | |
| | | | | |

NASH TIMBERS SAMPLE BOARDS



SUMMARY OF NASH TIMBERS SITE INSPECTION & FLOOR INSTALLATION GUIDELINES

- 1. Before installing a timber floor ensure that a thorough site inspection is conducted:
- a)Access, parking, drainage, site in relation to street & neighbour, level
- b)Crawl space, substrate condition, under floor ventilation, UV Light
- c)Most suitable species or flooring type for site
- d)Calculate the control joints required using EMC calculator
- e)Floor Finishes: The colour in the board can react differently with certain finishes

2.On completion of a thorough site inspection ensure:

Issues are addressed:

- i. mechanical ventilation
- ii. Moisture barrier
- iii. Need to level substrate
- iv. Control joints needed to allow for expansion of board
- v. UV light needs to be blocked
- vi. Is heating an issue
- vii. No water is present
- viii. Finish will be suitable for family or client

A TIMBER FLOOR IS A WORTHWHILE INVESTMENT INTO YOUR HOME

Nash Timbers Site Inspection summary:

- 1. Nash Timbers visit site
- 2. Thorough site inspection is completed and discussed with builder
- 3. Problems identified
- 4. Photos taken
- 5. Different solutions discussed
- 6. Nash Timbers Site Report and photos emailed with quote